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D3220-3**Job Sheet 183866****Part No:** D3220-3**Job Qty:** 4 ea**Part Name:** Doubler**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV B IPP Rev: A New Issue 05-11-06 JLM IPP: B 06.11.15 waterjet EC IPP C: 08.11.26 Comment added to step 2 KJ Verified by: eC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/5/18	0.02	0.15	Waterjet 1		SC 18/10/01
110	QC	4 pcs		10/5/18	0.00	0.00	QC2 Waterjet-1		SC 18/10/01
120	QC	4 pcs		10/5/18	0.00	0.00	QC8-2		8102 10 130 68
130	HandFinish	4 pcs		10/5/18	0.00	0.29	HandFinish1		D.R 18/10/01
140	QC	4 pcs		10/5/18	0.00	0.00	QC7-2		OCT 07 2018 68
150	Packaging	4 pcs		10/5/18	0.00	0.00	Packaging3	SY 48500	OCT 04 2018 9-89
160	QC21-SA	4 Ea		10/5/18	0.00	0.00	QC21		DAS
Part Op 100 - 1-Cut as per Dwg D3220									21 OCT 05 2018
Descriptions:									9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	2.3748 sf (.5937 ea)	100-Waterjet	M137626

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.050	2	55	0

Part Specifications

Specifications could not be found.

Plex 9/27/18 2:27 PM Dart.Gagnon.Michelle

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AEROSPACE

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Container No: S114825



Part: D3220-3

Job No: 183866

Serial No/Batch: S114825

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/01/18

0300
11/01/18 12:30 PM
10/01/18
DECL 04:30:18
10/01/18
10/01/18

